

14. (Amended) A method of forming a plurality of perforations in a concavely curved domed portion of a vent disc, which comprises:

forming the plurality of perforations along radii that form the concave curvature of the domed portion, wherein the plurality of perforations have at least two different diameters through the domed portion.

18. (Amended) The method of claim 14, wherein said perforations that are formed have [are] slits with [that have] a width about 0.040 to about 0.080 inches.